



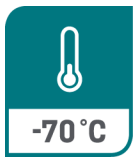
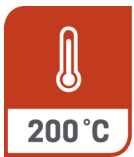
# XLE-200

## Thin Wall, 60V

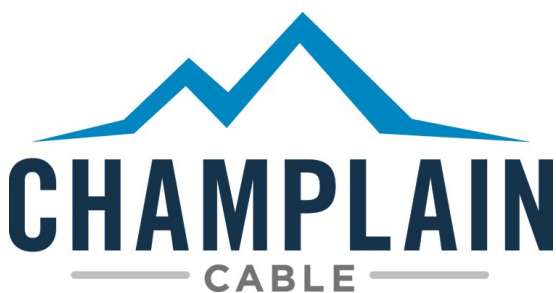
### ISO Battery Cable

**30VAC/60VDC, 200°C, ISO-19642-3, Class F, FLR6Y**

- Highly Engineered EXRAD XLE-200 Irradiation Cross-linked Fluoroelastomer
- Withstands Thermal Excursions to 275°C +
- Flexible for Tight Spaces and Routing
- Designed for the Most Demanding Environments
- Smaller and much tougher than Silicone alternatives
- Highly fluid resistant



Product Number	Std. Conductors (Bare Copper)	Nominal Conductor OD		Nom. Insulation Thickness		Nom. Finished OD		Min. Static Bend Radius		Finished Weight (Kg/KM)	Max. Conductor Resistance per KM at 20°C
		mm.	in.	mm.	in.	mm.	in.	mm.	in.		
EXRAD-60V-200TW-5	5.0mm <sup>2</sup> (245/.15)	2.87	.113	0.57	.022	4.01	.158	20	0.8	47	3.94
EXRAD-60V-200TW-6	6.0mm <sup>2</sup> (196/.20)	3.10	.122	0.57	.022	4.15	.163	20	0.8	53	3.14
EXRAD-60V-200TW-8	8.0mm <sup>2</sup> (238/.20)	3.88	.153	0.57	.022	4.80	.189	24	1.0	83	2.38
EXRAD-60V-200TW-10	10mm <sup>2</sup> (322/.20)	4.39	.172	0.63	.025	5.65	.222	28	1.1	134	1.82
EXRAD-60V-200TW-12	12mm <sup>2</sup> (380/.20)	4.83	.190	0.65	.026	6.13	.241	30	1.2	155	1.52
EXRAD-60V-200TW-16	16mm <sup>2</sup> (511/.20)	5.50	.217	0.65	.026	6.80	.268	34	1.4	197	1.16
EXRAD-60V-200TW-20	20mm <sup>2</sup> (610/.20)	6.16	.243	0.65	.026	7.46	.294	37	1.5	219	0.955
EXRAD-60V-200TW-25	25mm <sup>2</sup> (798/.20)	7.00	.276	0.65	.026	8.30	.327	42	1.6	243	0.743
EXRAD-60V-200TW-35	35mm <sup>2</sup> (1083/.20)	8.09	.319	0.91	.036	9.90	.390	59	2.3	358	0.527
EXRAD-60V-200TW-40	40mm <sup>2</sup> (1235/.20)	8.89	.349	0.83	.032	10.55	.415	63	2.5	415	0.473
EXRAD-60V-200TW-50	50mm <sup>2</sup> (1615/.20)	9.77	.384	1.07	.043	11.60	.457	71	2.9	611	0.368
EXRAD-60V-200TW-70	70mm <sup>2</sup> (2128/.20)	11.60	.456	1.25	.049	14.10	.555	85	3.4	716	0.259
EXRAD-60V-200TW-95	95mm <sup>2</sup> (2926/.20)	13.51	.532	1.45	.057	16.40	.646	99	3.9	1178	0.196





# XLE-200

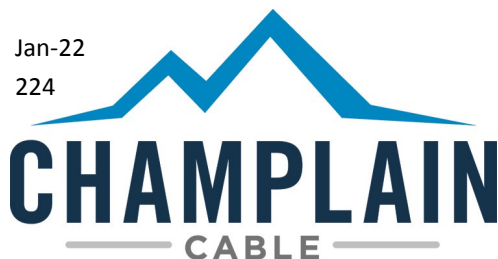
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### ISO Battery Cable

ISO 19642 Section	Description	Requirement	Typical Results (35mm <sup>2</sup> Sample)	
5.2.1	Outside Cable Diameter	9.4mm-10.4mm	9.8mm	Pass
5.2.2	Insulation Thickness	0.64mm min.	0.97mm	Pass
5.2.3	Conductor Diameter	9.0mm max.	7.87mm	Pass
5.3.1	Conductor Resistance	0.527 mΩ/m max.	0.450 mΩ/m	Pass
5.3.3	Withstand Voltage	1kV for 30min	No dielectric breakdown	Pass
5.3.5	Insulation Faults	Sparktest @ 3.0kV	No breakdown	Pass
5.3.6	Insulation Volume Resistivity	10 <sup>9</sup> Ω—mm min.	1.25 x 10 <sup>15</sup> Ω -mm	Pass
5.4.5	Flexibility Test	Customer-Defined	N/A	NA
5.5.2	Long-Term Heat Aging	200°C, 3000 hrs, 1kV, no breakdown	No cracks, No breakdown	Pass
5.5.3	Short-Term Heat Aging	225°C, 240hrs, 1kV, no breakdown	No cracks, No breakdown	Pass
5.5.4	Thermal Overload	250°C, 6 hrs, 1kV, no breakdown	No cracks, No breakdown	Pass
5.5.5	Pressure at High Temperature	Under load @200°C, 1kV 1min, no breakdown	No cracks, No breakdown	Pass
5.5.6	Shrinkage by heat	2mm max. @ 150°C	0.0 mm	Pass
5.5.7	Low Temperature Winding	4 hrs @ -40°C, 1kV, no breakdown	No cracks, No breakdown	Pass
5.5.8	Cold Impact	16 hrs @ -15°C, 1kV, no breakdown	No cracks, No breakdown	Pass
5.5.9	Temperature and Humidity Cycling	40 x 8 hour cycles -40°C to 150°C, relative humidity 80 -100%, 1kV	No cracks, No breakdown	Pass
5.5.10	Resistance to hot water	35 days in 85C water, IR not less than 10 <sup>12</sup> Ω/mm	4.46 x 10 <sup>14</sup> Ω/mm, no breakdown	Pass
5.5.11	Resistance to liquid chemicals	Groups 1 and 2, no breakdown.	All fluids: no crack/damage/breakdown	Pass
5.5.14	Ozone Resistance	65°C, 192 hours, Ozone (1+/- 0.05) x 10 <sup>-6</sup>	No cracks	Pass
5.5.15	Resistance to Flame Propagation	Must extinguish within 30 sec. max. and a min of 50mm unburned	5.2 sec.	Pass

We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of our products alone or in combination with other products. Users are advised to make their own tests to determine the safety and suitability of each such product combination for their own purpose. Unless otherwise agreed in writing, we sell the products without warranty, and buyers and users assume all responsibility and liability for loss and damage arising from the handling and use of our products whether used alone or in combination with other products

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